NOTE:

ASSEMBLE IN FIXTURE, TACK WELD 6 SPOTS AND VACUM BRAZE TRIPOD BARS TO ATTACHMENT PLATE AND TRIPOD BASE
d) Tripod Sensor Housing
D020372-A-E Part 1
(1) required
mat'l: Al 6061-T6
Anodize - Clear

Tripod Sensor Post
D020372-A-E Part 2
(1) required
use Thompson Rod
(hardened and ground)

drill and tap for a
8-32 x .469 dp.
thru hole for a 8-32 screw

POS0ITION OF PART NO.

REV. CHANGE
DRAWN DATE
CHECKED DATE
D020372
HEPI Tripod Sensor Housing and Sensor Post

UNLESS NOTED

DIMENSIONS ARE IN INCHES
TOLERANCES:
. XX     0.010"
XXX     0.005"
ANGULAR  30'

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REV. DATE
DRAWING TREE
FILE NAME/LOCATION:

SYSTEM
SUB-SYSTEM
PART NAME
HEPI
LIGO

NOTE: 120 RMS UNLESS NOTED
INT. No. 40/41

A
B
C
D
E
F