NOTES: UNLESS OTHERWISE SPECIFIED

1. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
2. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF
3. PAINT:
   - ALL VISIBLE SURFACES     MEDIUM BLUE SHERWIN WILLIAMS (POLANE (R) T-PLUS POLYURETHANE ENAMEL) #SW-F63TX-L-2822-5864
   - PRIME WITH SHERWIN WILLIAMS INDUSTRIAL WASH PRIMER P60G2
4. "OXI SOLV RUST INHIBITOR" TO BE APPLIED PER MFG. INSTRUCTIONS TO ALL UNPAINTED SURFACES. BOTH TAPPED AND THRU HOLES WILL BE PLUGGED DURING APPLICATION.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

<table>
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<tr>
<th>DECIMALS</th>
<th>ANGLES</th>
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<tr>
<td>.XX</td>
<td>.01</td>
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<td>.XXX</td>
<td>.005</td>
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MATERIAL
1018 COLD-ROLLED STEEL

SCALE
SIZE
CAD FILE:
DWG. NO.
SHEET 1 OF 1
REV.
DATE
APPROVALS
DRAWN
CHECKED
RESP ENG
MFG ENG
QUAL ENG

120.00°
.437 MAX
SECTION D-D

120.00°

4.88

128 rms

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